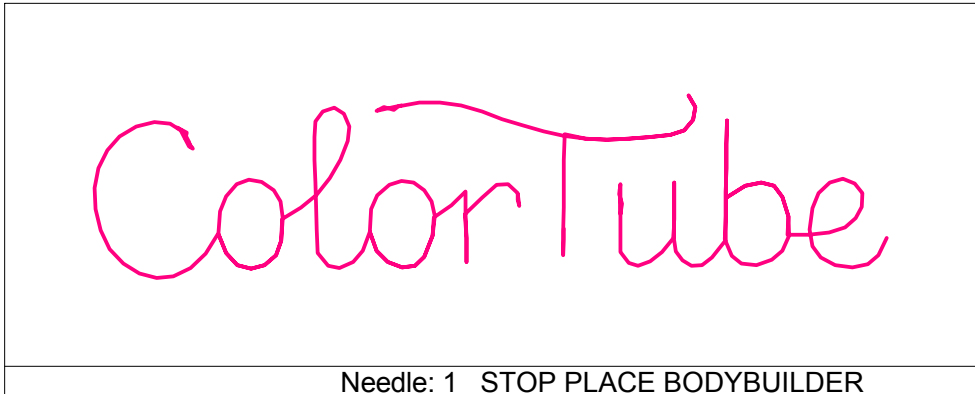


starting point: ----- ending point: ----- Factor: 1.00



Factor: 1.00



Needle: 1 STOP PLACE BODYBUILDER



Needle: 2 STOP REMOVE BODYBUILDER



Needle: 3 CUT LINE RETURN TO NEEDLE ONE

Number: 205.00 Design name: color tube Customer:

Date : 12. 1.2015 Time : 10:47 Prize : 0.00 €
 Size : 128.8 / 47.0 mm Startneedle : 1 Trimming : yes
 starting point : 24.1 / 28.5 mm Needles per lev: 3 Boring : no
 ending point : 24.1 / 28.5 mm No. of Stops : 0 Sequins : no

Histogramm

(2) Needle 1	(2780) Needle off
(109) Trimming	(2782) Needle on
(149) Trimming	(2785) Needle 3
(223) Trimming	(2910) Trimming
(226) Needle 2	(2911) Needle off
(1483) Trimming	(2913) Design end
(1947) Trimming	
(2779) Trimming	

	Number
Needle change	: 2
Trimming	: 7
Stops	: 0
Boring	: 0
Sequins	: 0

Stitches at max. Stitchlength	: 99.9 mm
Stitches	: 2907
Jump stitches	: 12

Stitch length		Number
from (mm)	to (mm)	
0.0	10.0	2902
10.1	20.0	1
20.1	30.0	2
30.1	99.9	2

Thread using at thread tension 1

Needle	Description	Coll. 1	Thread using
B.G.	d_grau	Z 0004	
1		@ 0000	0.79 m
2	Classic - 100%	Z 1037	13.95 m
3	Classic - 100%	Z 1124	0.44 m
Total			15.17 m
Underthread			3.83 m

MADEIRA 3D „ColorTube“-design
 (BB-PO-CL-40-Color-Tube)

Materials used:

Foam: BODYBUILDER HARD
 Thread: POLYNEON 40 or CLASSIC 40
 Under thread: BURMILON 120
 Fabric: cross twill
 Backing: WEBLON PLUS
 Needle: DBxK5 Nm 75/11 RG/SAN1® // Nm 70/10 RG/SAN1®
 Adhesive Spray: MSA 1100